



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5066-3

Job Sheet 180877



Part No: D5066-3

Job Qty: 6 ea

Part Name: Placard (Depress And Pull)



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/17/18

Job Tracking No:

Due Date: 8/7/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV E

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	6 pcs		8/7/18	0.00	0.00	Purchasing		15-07-24
110	Packaging	6 pcs		8/7/18	0.00	0.00	Packaging2		18-08-24
120	QC	6 pcs		8/7/18	0.00	0.00	QC5		38
130	Packaging	6 pcs		8/7/18	0.00	0.00	Packaging3-2	5/13/18	AUG 01 2018
140	QC21-SA	6 Ea		8/7/18	0.00	0.00	QC21		

Part Op 110 - Receive & Inspect for Damage & Mat'l Certs

Descriptions: 120 - QC5- Inspect part completeness to step on W/O

130 - Identify as per dwg & Stock Location: _____

140 - QC21- Final Inspection - Work Order Release

P0 040523

DOB

UL 18 201

DOE 19-07-24

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5066-3P	Cargo Hook Placards	6 pcs (1 ea)	100-Purchasing	50 95747

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D5066-3P	6	0	0

Part Specifications

Specifications could not be found.

Plex 7/17/18 1:20 PM Dart.lajeunesse.marie

XL

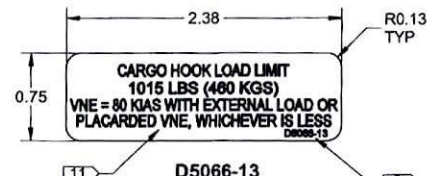
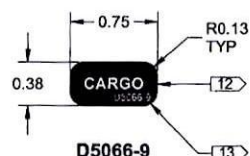
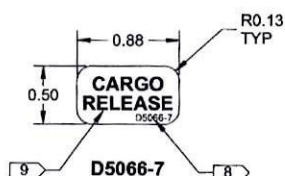
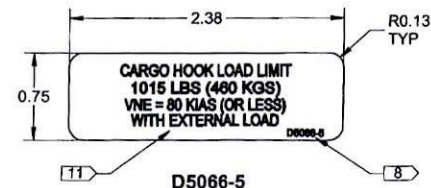
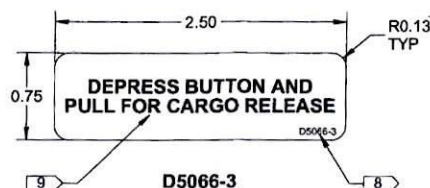
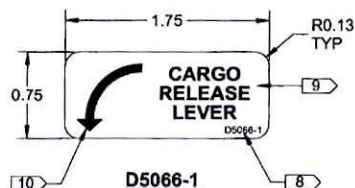
DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

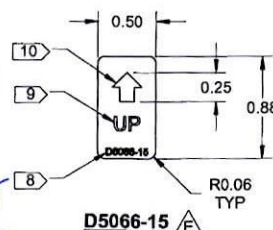
QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																																																	
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval																																																																															
Description Work Order Deviation			Disposition																																																																																
Dart Aerospace Ltd. 1270 Aberdeen Street Newkensbury, ON K6A 1K7 CANADA TEL: 1 813 832-5200 Email: sales@dartaero.com www.dartaerospace.com Container No: S095762 Part: D5066-3 Job No: 180877 Serial No/Batch: S095762 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: Various STC's Date: 07/24/18			Completed By																																																																																
			Lead hand / Supervisor Approval Verification																																																																																
			QC / QA Coordinator Approval																																																																																
<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <td colspan="2" style="text-align: center;">Root Cause</td> <td colspan="2"></td> <td colspan="2"></td> </tr> <tr> <td style="width:15%;">Environment</td> <td>☐</td> <td style="width:15%;">No Re-v</td> <td>☐</td> <td style="width:30%;">Iss/Surge</td> <td>☐ Positioned Wrong</td> </tr> <tr> <td>Design</td> <td>☐</td> <td>Operatc</td> <td>☐</td> <td>igram</td> <td>☐ Outside Dimensions</td> </tr> <tr> <td>Doc/Data</td> <td>☐</td> <td>Offset/t</td> <td>☐</td> <td></td> <td>☐ Over/Under tolerance</td> </tr> <tr> <td>Equip/Tooling</td> <td>☐</td> <td>Supplier</td> <td>☐</td> <td></td> <td>☐ Part Incorrect</td> </tr> <tr> <td>Handling/Pre</td> <td>☐</td> <td>Training</td> <td>☐</td> <td>tock Pulled</td> <td>☐ Part Lost/Missing</td> </tr> <tr> <td>Material</td> <td>☐</td> <td>Use for</td> <td>☐</td> <td>sequence</td> <td>☐ Part Moved</td> </tr> <tr> <td>Internal Transport</td> <td>☐</td> <td>Poor Inl</td> <td>☐</td> <td></td> <td>☐ Drawing</td> </tr> <tr> <td>Tribal Knowledge</td> <td>☐</td> <td>Rushing</td> <td>☐</td> <td>ed</td> <td>☐ Finish</td> </tr> <tr> <td>LOA</td> <td>☐</td> <td>Product</td> <td>☐</td> <td>tion</td> <td>☐ Misread</td> </tr> <tr> <td>Substation</td> <td>☐</td> <td>Process Improvement</td> <td>☐</td> <td>Misaligned/off center</td> <td>☐ Turning Sequence</td> </tr> <tr> <td>Past Expiry Date</td> <td>☐</td> <td>Manufacturing Process</td> <td>☐</td> <td colspan="2"></td> </tr> <tr> <td>Misidentified</td> <td>☐</td> <td>Past Due</td> <td>☐</td> <td colspan="2"></td> </tr> </table>						Root Cause						Environment	☐	No Re-v	☐	Iss/Surge	☐ Positioned Wrong	Design	☐	Operatc	☐	igram	☐ Outside Dimensions	Doc/Data	☐	Offset/t	☐		☐ Over/Under tolerance	Equip/Tooling	☐	Supplier	☐		☐ Part Incorrect	Handling/Pre	☐	Training	☐	tock Pulled	☐ Part Lost/Missing	Material	☐	Use for	☐	sequence	☐ Part Moved	Internal Transport	☐	Poor Inl	☐		☐ Drawing	Tribal Knowledge	☐	Rushing	☐	ed	☐ Finish	LOA	☐	Product	☐	tion	☐ Misread	Substation	☐	Process Improvement	☐	Misaligned/off center	☐ Turning Sequence	Past Expiry Date	☐	Manufacturing Process	☐			Misidentified	☐	Past Due	☐		
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SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 180877 MCL



RELEASED

2015 JUL 06
RN 15-544

NOTES:

- 1) MATERIAL: 3M 7 MIL MASKING FILM #8522CP OR AVERY IPM #2031
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: LESS THAN 0.01lbs
- 8) 6 PT ARIAL FONT, BLACK TEXT ON WHITE BACKGROUND
- 9) 12 PT ARIAL BOLD FONT, RED TEXT ON WHITE BACKGROUND
- 10) SOLID RED ARROW ON WHITE BACKGROUND
- 11) 10 PT ARIAL FONT, BLACK TEXT ON WHITE BACKGROUND
- 12) 10 PT ARIAL BOLD FONT, WHITE TEXT ON BLACK BACKGROUND
- 13) 6 PT ARIAL FONT, WHITE TEXT ON BLACK BACKGROUND

E	ADDED D5066-15	AJS	15.05.13
D	ADDED D5066-13	AK	15.03.02
C	REVISED D5066-5, REVISED NOTE 11	DW	15.02.12
B	REMOVED D5066-11, REVISED MAX LOAD (ZNC1-1)	ML	14.06.03
A	NEW ISSUE	ML	14.02.18
REV.	DESCRIPTION	BY	DATE
DESIGN	ML	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	AP	DRAWING NO.	REV. E
MFG. APPR.	JLM	D5066	SHEET 1 OF 1
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	CARGO HOOK PLACARDS	NTS
DATE	15.05.13	COPYRIGHT © 2014 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

APPROVED

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____					



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO040523

Supplier: STU002-VC
Studio de Lettrage 2001
210 Main West
Hawkesbury
ON
K6A 2H6 Canada
Phone: 613 632 5449
Fax: 613 632 9491

Attention: Grace, Batista

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040523

PO Date: 7/18/18

Due Date: 7/25/18

**Purchase Order
Revision:**

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
JUL 18 2018
conf

Items													
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	180877	D5066-3P			Cargo Hook Placards As Per Dwg D5066 Rev. E	Firmed	-	7/25/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
2	180878	D5066-7P			Cargo Hook Placards As Per Dwg D5066 Rev. E	Firmed	-	7/25/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
3	180879	D5066-9P			Cargo Hook Placards As Per Dwg D5066 Rev. E	Firmed	-	7/25/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
4	180876	D5066-13P			Cargo Hook Placards As Per Dwg D5066 Rev. E	Firmed	-	7/25/18	6 pcs	0 pcs	6 pcs	\$13.3333/pcs	\$80.00
Grand Total:													\$320.00

DAS
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9-89

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

CL
AB

studio sl2

210 Main West
Hawkesbury, Ontario K6A 2H6
Canada

INVOICE

Invoice No.: 46581
Date: 07/24/2018
Ship Date:
Page: 1
Re: Order No.

Sold to:

Dart Aerospace Ltd
1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Ship to:

Dart Aerospace Ltd
1270 Aberdeen
Hawkesbury, Ontario
K6A 1K7

Quantity	Description	Base Price	Dist. %	Unit Price	Amount	
6 ✓	D5066-3P. ✓	13.3333		13.3333	80.00	DAS 38 9-89
6 ✓	D5066-7P. ✓	13.3333		13.3333	80.00	
6 ✓	D5066-9P. ✓	13.3333		13.3333	80.00	
6 ✓	D5066-13P. ✓	13.3333		13.3333	80.00	
	PO# 040523 Attn: Diane Baker					
	Subtotal:				320.00	
	H - HST HST				41.60	
Thank you for your business / Merci de faire affaire avec nous						
Shipped By:	Tracking Number:	HST: 825007651RT0001	Total Amount		361.60	
Comment: WO23242			Amount Paid		0.00	
Sold By:			Amount Owning		361.60	

*** CERTIFICATE of CONFORMITY***				
Manufacture: Studio SL2				
Purchase order #:	Packing Slip#	Part #:	Drawing Rev:	Serial/Batch:
040523	W023242			
Description (Part Name):			Quantity:	
D5066-3P, 7P, 9P, 13P.			6, 6, 6, 6.	
Certification: We hereby certify that:				PLEASE CHECK BOX IF REQUIRED
1. The above listed items were manufactured and/or inspected in accordance with applicable supplied drawings and/or specifications.				☒
2. All work was accomplished in accordance with the Dart Aerospace Ltd. purchase order.				☒
3. Results of all inspections, chemical or physical test, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time.				☒
4. All material certification or copies of purchase orders of the material used to manufacture this component have been attached to this document.				☒
Record Expiry Date of Materials: July 24, 2019.				
Authority: 3m				
Approval:		Date: (yyyy/mm/dd)		
Valerie Young		2018/07/24		
Signature:		Title:		
Val Z		Office Admin.		

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9-89